

# DataSheet

# P-12 XTRA

## HEAVY CUT COMPOUND, SOLUTION FOR AUTOMOTIVE, MARINE & FURNITURE APPLICATIONS

#### Feature benefits:

TECHNOLOGY IN CHEMISTRY

Heavy Cutting Compound: recommended for harder clear-coats which quickly and easily removes paintwork and gelcoat imperfections, random deep scratches, and heavy oxidation in the shortest possible time to enable the end user to deliver a unique depth of gloss mirror like finish.

P-12 XTRA Benefits from an improved lubrication system which can be worked for prolonged periods if required without drying out.

#### **Superior Performance:**

P-12 XTRA is a specially formulated concentrated compound which benefits from the NEW UNIQUE DRA – (Dynamic response Abrasion) technology. DRA - incorporates (**concentrated**) micro precision oxides for increased cutting power and performance to harder lacquer and gelcoat finishes.

### For Best Results:

Use with Concept: XC-15 Micro Wool pad – Heavy Cut P-15 White Foam - General Purpose P-30 Orange Foam – Heavy swirl-marks Machine Speed: 1500-RPM approx (free running)

#### **Non-Cosmetic:**

P-12 XTRA offers Quick and easy Clean up after application, and it does not contain fillers. Guarantees minimal drop back on dark colours.

**For use on:** All automotive and Marine paint systems including water based, HS high solid, MS, infrared and accelerator cured paints, single component and 2-pack, acrylic, cellulose, synthetic and OEM finishes including Nano Ceramic Clear Coats.

Approved: Ammonia and Silicone Free – Paintable! Health & Safety: Non-flammable.

#### **Application:**

**Note 1:** Do not over apply or use excessive compound. **Note 2:** On soft or sensitive paint, or where heat buildup may be a problem, the addition of water mist to avoid any friction burn, particularly with **new pads** may assist in the polishing process. However, avoid unnecessary/excessive water.

**Note 3:** Once a new pad is activated with water no additional water needs to be used once the pad has been impregnated with product.

- 1. Apply P-12 XTRA in small quantities to paint surfaces (use minimum amount to work required area).
- 2. Work the surface applying medium pressure until the scratches and imperfections are removed.
- 3. Reduce pressure as the mop starts to move freely to allow polishing action to take place. After compounding remove any residue and buff surface with clean soft cloth.

Repeat steps 1 to 3 if additional scratch removal is required

#### **Typical Specification:**

Composition	:	An emulsion containing inert
-		Polishing agents, emulsifiers
		and thickeners.
Appearance	:	White
Odour	:	Characteristic
pН	:	$8.5\pm0.5$
F.P.	:	>65°C
VOC	:	175.4g/Kilo
Solubility	:	Miscible in water
Shelf Life	:	2 years minimum in ambient
		temperature. Protect from frost.
Packaging	:	1kg
VOC Solubility Shelf Life	:	175.4g/Kilo Miscible in water 2 years minimum in ambient temperature. Protect from frost

For Swirl-mark removal and Gloss Enhancement, P-12XTRA should be followed with theP-40Xtra Finishing Glaze with the relevant pads.CODE: 713

